

**WATER SUPPLIES DEPARTMENT**  
**STANDARD SPECIFICATION E-84-01**  
**CONDUCTIVITY LEVEL ELECTRODE EQUIPMENT**

1. GENERAL

The level electrode equipment shall be for detecting the level of a conductive liquid in a reservoir or tank for alarm and control applications. The equipment shall consist of a set of electrodes and a controller. The equipment shall operate on the conductivity principle and shall react upon change in resistance between sensing and earth electrodes.

For pump on-off or valve open-close control, a controller shall be provided which shall remain self-latching in one state until it is electrically changed over into the other state when the liquid level has risen or fallen to a pre-determined level.

The controller shall be designed for 'fail-safe' operation on mains supply failure. Selectable 'fail safe high' mode and 'fail safe low' mode shall be provided.

The electrode system shall be designed to eliminate the effect of spurious conductivity paths caused by leakage or moisture between electrodes or entanglement of electrodes by impurities or debris in the liquid.

2. DESIGN

The equipment shall comply with the following general requirements: -

- (a) Electrode sensing signal : Maximum voltage : 25Vrms, 50 Hz  
Maximum current : 30 mA
- (b) Controller output : Dual volt-free change over contacts, rated at 2A,  
220V, 50 Hz  
Operation of contacts shall have an adjustable time  
delay between 1 to 5 seconds.
- (c) Electrode-controller wiring : The wiring length shall be at least 100 metres for 1.5  
length mm<sup>2</sup> copper cable.
- (d) Controller sensitivity : Minimum adjustable range from 100 ohm to 15k  
ohm and shall suit characteristics of the measured  
liquid.
- (e) Function display : Mains supply and relay operation indications
- (f) Power supply : 220V, 50 Hz

### 3. CONSTRUCTION

The electrode shall be manufactured from stainless steel rod of nominal outside diameter of 6 mm or tube (minimum wall thickness of 2 mm) of nominal diameter 18 mm. The electrodes shall be covered with polypropylene or PVC coating from the head to within 75 mm of the end. The electrodes shall be supplied in lengths not exceeding 1500 mm to facilitate site installation unless otherwise specified. Suitable threaded connection pieces shall be supplied for jointing electrodes of length longer than 1500 mm.

The electrode head/holder shall be manufactured from moulded phenolic or material of high strength and chemical resistance. The electrode head/holder shall be able to prevent ingress of moisture and have a degree of protection IP67 to BS EN 60529. When the electrode head/holder is used in pressurised vessel, the mounting flange shall be able to withstand the expected pressure inside the vessel. Multi-electrode head/holder will not be accepted unless specified. In that case the number of electrodes held for each electrode head/holder shall be not more than 5 and separators for spacing the electrodes shall be provided.

The controller shall be suitable for mounting within a panel. Where field mounted controller is specified, a panel of enclosure protection IP55 to BS EN 60529 shall be provided to house the controller.

Screened double wound transformers shall be used for providing power supply for the electrode sensing signal.

- End of this Specification -